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| Číslo operace | Název operace | Nástroj | Vc  [m/min] | n  [ot/min] | Ae  [mm] | Ap  [mm/min] | Fz  [mm/min] | F  [mm/min] |
| 1. |  |  |  |  |  |  |  |  |
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| 3. |  |  |  |  |  |  |  |  |
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